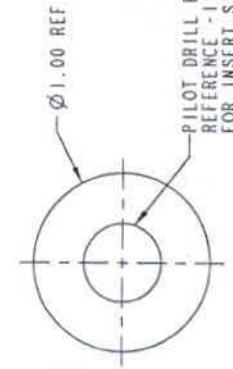


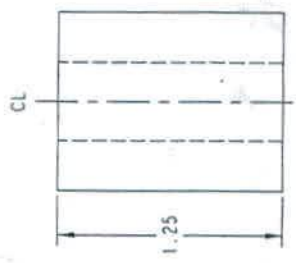
247 INNER TUBE $\frac{3H}{16}$

5 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



PILOT DRILL FOR HELICAL INSERT
REFERENCE - 11, -13, -15, -17
FOR INSERT SIZE AND SPEC.

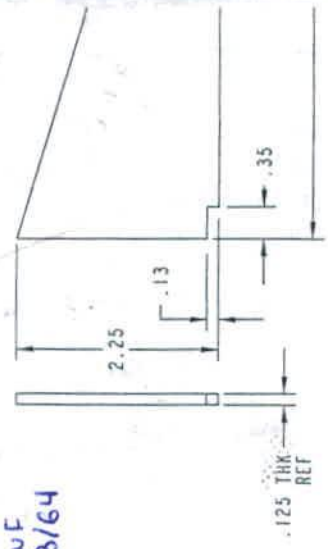
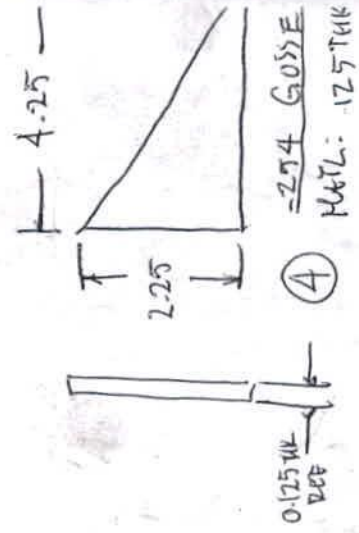
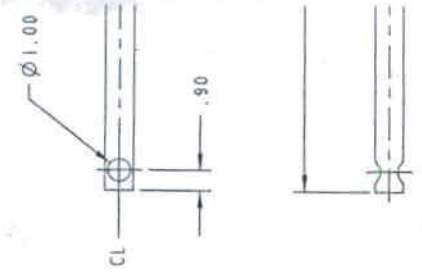
1/2-20 UNF
DRILL 33/64



249 INNER TUBE BUSHING $\frac{3H}{16}$

MATL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000

XH



253 GU $\frac{3H}{16}$

MATL: .125 THK, 601
SCALE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/09/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

